WAC 296-307-28058 Construction of overhead rope and chain-drive guards. (1) Overhead-rope and chain-drive guard construction must meet the requirements for overhead-belt guard construction of similar width.

Exception: The filler material must be solid, according to Table P-2, unless fire hazard demands the use of open construction.

- (2) A side guard member of the same solid filling material should extend 2 inches above the level of the lower run of the rope or chain drive and 2 inches within the periphery of the pulleys that the guard encloses, forming a trough.
- (3) The side filler members should be reinforced on the edges with 1-1/2-inch by 1/4-inch flat steel, riveted to the filling material at 8 inch centers or less. The reinforcing strip should be fastened or bolted to all guard supporting members with at least one 3/8-inch rivet or bolt at each intersection, and the ends should be secured to the ceiling with lag screws or bolts.
- (4) The filling material must be fastened to the framework of the guard and the filler supports by 3/16-inch rivets spaced on 4-inch centers. Measure the width of a multiple drive from the outside of the first to the outside of the last rope or chain in the group accommodated by the pulley.

[Statutory Authority: RCW 49.17.010, 49.17.040, 49.17.050, and 49.17.060. WSR 20-21-091, § 296-307-28058, filed 10/20/20, effective 11/20/20. WSR 97-09-013, recodified as § 296-307-28058, filed 4/7/97, effective 4/7/97. Statutory Authority: RCW 49.17.040, [49.17.]050 and [49.17.]060. WSR 96-22-048, § 296-306A-28058, filed 10/31/96, effective 12/1/96.]